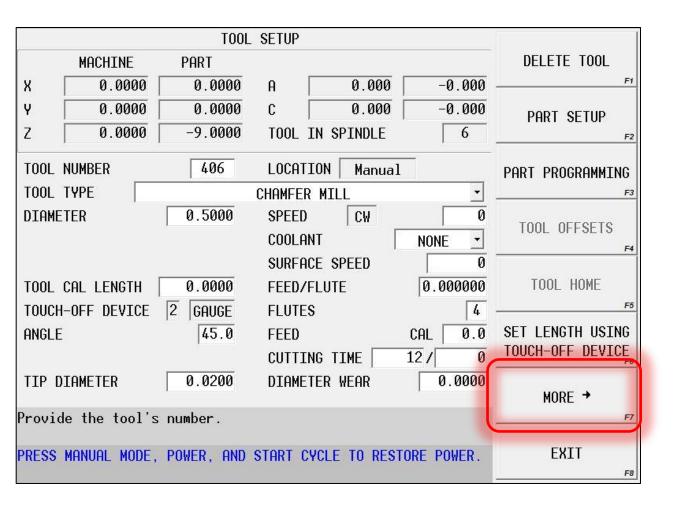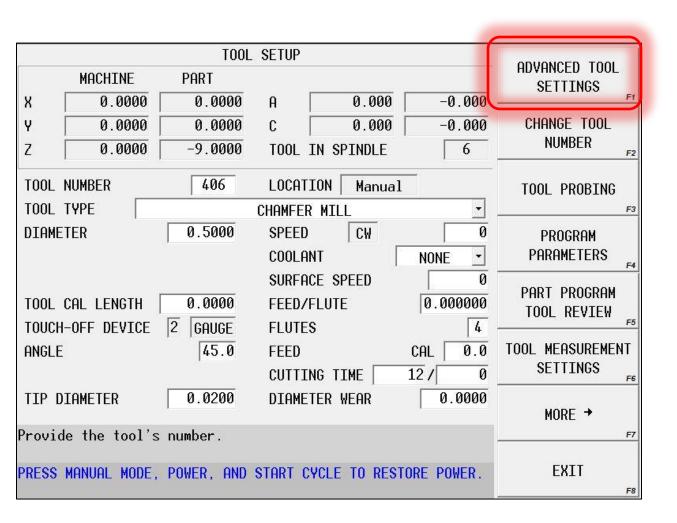# Using Advanced Tool Settings

The Advanced Tool Settings can be used to precisely describe a particular cutting tool, set default parameters for the tool, document ordering information, and add notes about the tool.

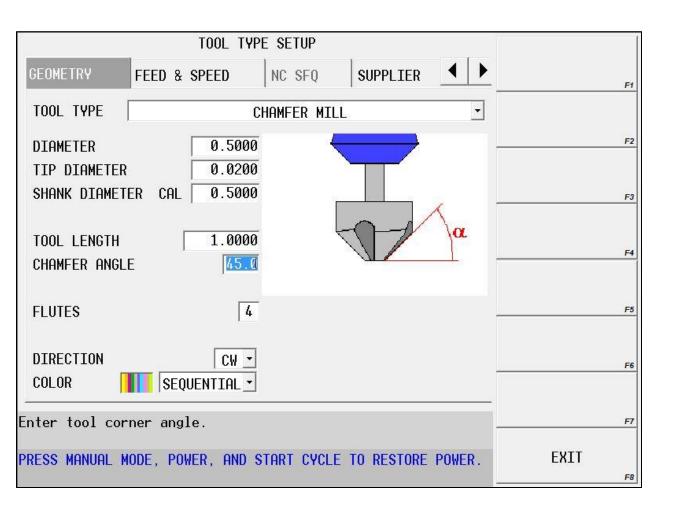Follow these steps to access the Advanced Tool Settings data

- From the TOOL SETUP screen, press the MORE> softkey

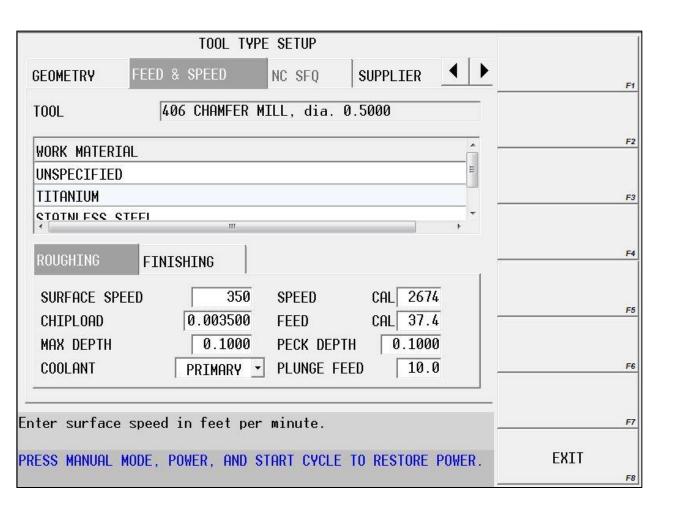# Using Advanced Tool Settings

- Select the ADVANCED TOOL SETTINGS softkey
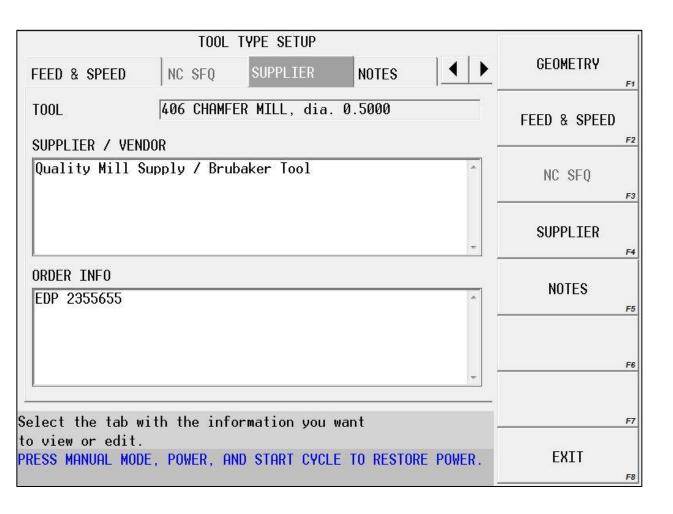
The GEOMETRY Tab

- Enter the correct data for your specific tool

- As you cursor through the fields, the red indicator on the image will change and show you what the field is asking for
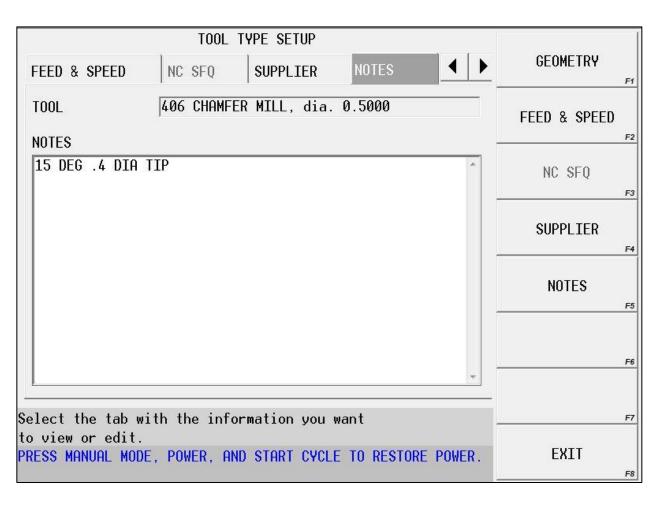
The FEED & SPEED Tab

- Enter the correct speeds, feeds, max depth of cut, default peck depth, etc… for the tool

- Notice there are separate settings for roughing and finishing, and EACH of the work material types that are present in the library

The SUPPLIER Tab

- Enter supplier and vendor information about the tool

- You can add ordering information – such as EDP and part numbers – to make ordering easier

The NOTES Tab

- You may also enter data in the NOTES section to convey information to the operator

- Notes can be used for setup information, or to provide more detailed information about the tool